WALWORTH® Since 1842

Industrial de Valvulas, S.A. de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number 2066/2010
(Fecha) Date 23/08/2010

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

Part No. (Código) **BRSB076F08AAB830000C**

Description Descripción **3/4" Fig. 5540 SW UT A105, API TRIM No.8 830000C**

FORGED STEEL PISTON CHECK VALVE CLASS 800
(VALVULA RETENCIÓN TIPO PISTON DE ACERO FORJADO CLASE 800)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO) 1	SIDE (LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	2975	N A	2245	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

Invoice(Factura) 127928 Item(Partida) 4
Qty(Cantidad) 28

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BODY CUERPO	CCL	ASTM A-105N	0.220	0.750	0.021	0.006	0.270	0.030	0.040	0.028	0.140	0.025		74.68	54.38	32	55	170
BODY CUERPO	CCM	ASTM A-105N	0.210	1.000	0.023	0.014	0.270	0.070	0.080	0.050	0.110	0.020		74.68	42.78	31	67	165
YOKE YUGO	CCL	ASTM A-105N	0.220	0.750	0.021	0.006	0.270	0.030	0.040	0.028	0.140	0.025		74.68	54.38	32	55	170
YOKE YUGO	CAX	ASTM A-105N	0.220	0.720	0.022	0.008	0.270	0.050	0.030	0.030	0.030	0.021		79.32	52.92	35	54	170

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
QUALITY ASSURANCE

Yolanda Ponciano