



INDUSTRIAL DE VALVULAS, S.A. DE C.V.
 CALIDAD 2010

Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

1849/2010
02/08/2010

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. BCSB156E08AAB830000C
 (Código)
Description 1 1/2" Fig. 950 S UT A105, API TRIM No.8 830000C
 Descripción **FORGED STEEL GATE VALVE CLASS 800**
(VALVULA COMPUERTA DE ACERO FORJADO CLASE 800)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2975	2975	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

Invoice(Factura) 127276 Item(Partida) 8
 Qty(Cantidad) 20

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										MECHANICAL TESTS (PROP. MECANICAS)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD
BODY CUERPO	CAY	ASTM A-105N	0.200	0.760	0.019	0.005	0.230	0.040	0.080	0.040	0.170	0.030	76.12	53.65	31	74	160
YOKE YUGO	CCM	ASTM A-105N	0.210	0.900	0.019	0.009	0.200	0.020	0.000	0.040	0.000	0.025	95.70	74.67	23	69	165
YOKE YUGO	CAY	ASTM A-105N	0.200	0.760	0.019	0.005	0.230	0.040	0.080	0.040	0.170	0.030	76.12	53.65	31	74	160

FACIO-21 REV "3"

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
 QUALITY ASSURANCE


 Jessica Garcia