



Industrial de Valvulas, S.A. de C.V.
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(Numero) Number

1718/2015

(Fecha) Date

03/06/2015

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
 API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. BCSB076F08AAB83000J
 (Código)
Description 3/4" Fig. 950 SW UT A105N, API TRIM No.8 830000
 Descripción **FORGED STEEL GATE VALVE CLASS 800**
 (VALVULA COMPUERTA DE ACERO FORJADO CLASE 800)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2975	2975	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

Invoice(Factura) A54367 Item(Partida) 5
 Qty(Cantidad) 100

MECHANICAL TEST (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										MECHANICAL TEST					
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BODY CUERPO	C27	ASTMA-105N Normalized (Normalizado a) 920 °C	0.183	0.981	0.021	0.023	0.214	0.044	0.056	0.021	0.059	0.001	0.011	92.95	45.24	42	54	159
YOKE YUGO	C27	ASTMA-105N Normalized (Normalizado a) 920 °C	0.183	0.981	0.021	0.023	0.214	0.044	0.056	0.021	0.059	0.001	0.011	92.95	45.24	42	54	159

FAC10-21 REV '3"

CERTIFICADO POR:
ASEGURAMIENTO DE

CERTIFIED BY:
QUALITY ASSURANCE

Yolanda Ponciano