



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepetzotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

1356/2012
 16/04/2012

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598
 API 599
 ANSI B16-10
 ANSI B16-34
 MSS-SP61

- VALVE INSPECTION AND TESTING
 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 - VALVES - FLANGED, THREADED AND WELDING ENDS
 - PRESSURE TESTING OF STEEL VALVES

API 6D
 API 600
 ANSI B16-11
 API 602

- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **BRSB106F08AAB83000G**
 (Código)
 Description **1" Fig. 5540 SW UT A105N, API TRIM No.8 830000**
 Descripción **FORGED STEEL PISTON CHECK VALVE CLASS 800**
(VALVULA RETENCIÓN TIPO PISTON DE ACERO FORJADO CLASE 800)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2975	N A	2175	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

Invoice(Factura) A15376 Item(Partida) 4
 Qty(Cantidad) 20

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)			COMPOSICIÓN QUIMICA (%)										MECHANICAL TESTS (PROP. MECANICAS)					
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	D33	ASTM A-105N	0.195	0.764	0.019	0.022	0.285	0.080	0.060	0.050	0.040	0.001		73.51	39.29	28	34	165
YOKE YUGO	D33	ASTM A-105N	0.195	0.764	0.019	0.022	0.285	0.080	0.060	0.050	0.040	0.001		73.51	39.29	28	34	165

FAC10-21 REV '3'

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
 QUALITY ASSURANCE

Yolanda Ponciano