



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

1348/2012
 13/04/2012

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO.

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **BCSB206E08AAB830000G**
 (Código)
 Description **2" Fig. 950 S UT A105N, API TRIM No.8 830000**
 Descripción **FORGED STEEL GATE VALVE CLASS 800**

(VALVULA COMPUERTA DE ACERO FORJADO CLASE 800)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2975	2175	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

Invoice(Factura) A15374 Item(Partida) 7
 Qty(Cantidad) 50

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY	D36	ASTM A-105N	0.191	0.792	0.020	0.019	0.220	0.068	0.083	0.059	0.082	0.001		77.14	40.60	39	44	158
CUERPO																		
BODY	D38	ASTM A-105N	0.210	0.710	0.022	0.019	0.310	0.057	0.061	0.056	0.073	0.001		74.82	39.73	28	37	155
CUERPO																		
BODY	D48	ASTM A-105N	0.220	0.830	0.022	0.021	0.210	0.054	0.073	0.092	0.083	0.001		75.55	40.46	25	37	163
CUERPO																		
BODY	D35	ASTM A-105N	0.180	0.750	0.022	0.020	0.260	0.083	0.082	0.053	0.068	0.001		76.27	41.33	34	40	158
CUERPO																		
YOKE	D37	ASTM A-105N	0.190	0.760	0.019	0.017	0.250	0.082	0.077	0.063	0.074	0.001		75.84	40.75	32	39	156
YUGO																		

FACIO-21 REV "3"

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
 QUALITY ASSURANCE

Yolanda Ponciano