

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
 API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	5575	5575	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

Part No. BCSW205F05AAB830000C

(Código)

Description 2" Fig. 1957 SW HF A105N, API TRIM No. 5 830000

Descripción **FORGED STEEL GATE VALVE CLASS 1500**
(VALVULA COMPUERTA DE ACERO FORJADO CLASE 1500)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

Invoice(Factura) A61021 Item(Partida) 1
 Qty(Cantidad) 6

MECHANICAL TEST (PROP. MECANICAS)

		CHEMICAL COMPOSITION (%)											COMPOSICIÓN QUIMICA (%)					TENS YIELD ELG RED BHN				
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG				
BODY CUERPO	CCX	ASTM A-105N Normalized (Normalizado a) 920 °C	0.200	0.710	0.010	0.008	0.260	0.045	0.099	0.055	0.047	0.022		79.46	49.88	31	59	162				
																		162				
YOKE YUGO	DCA	ASTM A-105N Normalized (Normalizado a) 920 °C	0.210	0.790	0.010	0.008	0.250	0.088	0.099	0.055	0.051	0.009		79.03	53.65	32	66	159				

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE

CERTIFIED BY :
QUALITY ASSURANCE



Yolanda Ponciano