



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600
 Since 1842 Teléfono: (52 55) 5899 1700 Fax: (52 55) 5876 0156
 E-Mail: info@walworth.com.mx Web: www.walworthvalves.com

(Numero) Number

0112/2014

(Fecha) Date

22/01/2014

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
 API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. BCSB106E08AAB830000G
 (Código)
 Description 1" Fig. 950 S UT A105N, API TRIM No.8 830000
 Descripción FORGED STEEL GATE VALVE CLASS 800
 (VALVULA COMPUERTA DE ACERO FORJADO CLASE 800)
 VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2975	2175	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

Invoice(Factura) A39515 Item(Partida) 2
 Qty(Cantidad) 50

MECHANICAL TEST (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											TENS KPSI CVN@	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb					
BODY CUERPO	D35	ASTM A-105N	0.180	0.750	0.022	0.020	0.260	0.083	0.082	0.053	0.068	0.001	76.27	41.33	34	40	158	
BODY CUERPO	D31	ASTM A-105N	0.195	0.721	0.021	0.019	0.290	0.053	0.042	0.041	0.033	0.001	76.85	40.71	31	42	156	
BODY CUERPO	D38	ASTM A-105N	0.210	0.710	0.022	0.019	0.310	0.057	0.061	0.056	0.073	0.001	74.82	39.73	28	37	155	
YOKE YUGO	D36	ASTM A-105N	0.191	0.792	0.020	0.019	0.220	0.068	0.083	0.059	0.082	0.001	77.14	40.60	39	44	158	
YOKE YUGO	D37	ASTM A-105N	0.190	0.760	0.019	0.017	0.250	0.082	0.077	0.063	0.074	0.001	75.84	40.75	32	39	156	
YOKE YUGO	D38	ASTM A-105N	0.210	0.710	0.022	0.019	0.310	0.057	0.061	0.056	0.073	0.001	74.82	39.73	28	37	155	

FACIO-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE

CERTIFIED BY:
QUALITY ASSURANCE


Yolanda Ponciano



WALWORTH
Since 1842

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MECHANICAL TEST (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
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ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
YOKE YUGO	C15	ASTM A-105N	0.210	0.820	0.021	0.018	0.280	0.060	0.043	0.065	0.035	0.001		75.40	46.40	31	52	158

FAC10-21 REV "3"

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