



VILLACERRO

33339-3

MILL TEST REPORT

PRODUCT: 1 1/2" C80 ASTM A-53-A / NMX B-177
FINISHING: TUBO BARNIZADO EXTREMO LISO

CUSTOMER: BODEGA PYLSA

SHIPPING DATE: 08/11/13

SPORT PLATAFORM:

INVOICE: 6153T
ORDER: N/A

TRANSPORT/ TRANSPORTE: MENESES BECERRA GILBERTO

MANUFACTURER/ PLANTA: LAMINA Y PLACA COMERCIAL S.A DE C.V.
DIEGO DIAZ DE BERLANGA, NO. 1002 SUR
SAN NICOLAS DE LOS GARZA, NUEVO LEON, MEXICO

I HEREBY CERTIFY THAT THE PRODUCT ACCOMPLISHED WITH THE SPECIFICATION TO THE INVOICE AND/ OR REMISSION (DATABASE OF SYSTEM).
ESTE PRODUCTO FUE FABRICADO BAJO LA NORMA QUE SE DESCRIBE HACIENDO CUMPLIR LOS REQUERIMIENTOS DE LA ESPECIFICACION (BASE DE DATOS DEL SISTEMA).

PROCESS: HFW

MANUFACTURING INFORMATION/ INFORMACION DE MANUFACTURA							DIMENSIONS (DIMENSIONES)		
DATE	SHIFT	OPER	ORDER OP #	GRADE	MANUFACT PROCESS	HEAT TREATMENT	OUTSIDE DIAMETER (In)	Thickness (In)	LENGTH (Mts)
18/07/13	1	COM	283	A	E	NO	1.900"	.200"	6.40

ONLINE TESTS (PRUEBAS DE CAMPO)								
HEAT NUMBER (COLADA)	HYDROSTATIC TEST (PSI)	DELIVERY CONDITION	TIME (Sec.)	NON-DESTRUCTIVE TEST (PND)	METALLOGRAPHY TEST	BENDING TEST	FLATTENING TEST	VISUAL INSPECTION
NB166791	1814	AS ROLLED	5	OK	N/A	N/A	OK	OK

CHEMICAL ANALYSYS (ANALISIS QUIMICOS)/ MECHANICAL PROPERTIES (PROPIEDADES MECANICAS)									
HEAT NUMBER (COLADA)	%C	%Mn	%P	%S	%Si	%Cr	%Mo	%Ni	%Cu
NB166791	0.0880	0.3620	0.0170	0.0080	0.0140	0.0300	0.0030	0.0240	0.0480
%Nb	%Sn	%Ti	%V		YIELD ST (PSI)	UT (PSI)	% ELONG	HARDNESS (HRb)	CARBON EQUIVALENT %
0.0000	0.0000	0.0010	0.0010		52680	57220	29.600	74	N/A

CHARPY TEST (PRUEBA CHARPY)					
HEAT IDENT NUM	ABSORBED ENERGY (FT-LB)			AVERAGE	TEMPERATURE TEST °C
	1	2	3		
NB166791	N/A	N/A	N/A	N/A	N/A

NOTE: THE SUM OF THE NIOBIUM, VANADIUM AND TITANIUM CONCENTRATIONS SHALL BE 0.15%
NOTA: LA SUMA DE LA CONCENTRACION DE NIOBIO, VANADIO Y TITANIO NO DEBE SER 0.15%

I HAVE PERSONAL KNOWLEDGE AS TO ACCURACY OF THE ABOVE INFORMATION, AND HAVE AUTHORITY TO SIGN ON BEHALF OF THE COMPANY.

TENGO EL CONOCIMIENTO Y AUTORIZACION EN NOMBRE DE LA COMPAÑIA PARA AVALAR ESTA INFORMACION.

SINCERELY

ING. DAVID ANGEL MOLINA PEREZ
QUALITY ASSURANCE MANAGER