



# VILLACERO

## MILL TEST REPORT

PRODUCT: 1" C80 ASTM A-53-A / MMX B-177  
 FINISHING: TUBO BARNIZADO EXTREMO LISO

CUSTOMER: PLESA ANAHUAC Y CIA S, S.A. DE C.V.

SHIPPING DATE: 29/06/13

SPORT PLATAFORM:

LOGISTICA ABURTO

INVOICE: FT-16151  
 ORDER: 1200128408

TRANSPORT/ TRANSPORTE:

MANUFACTURER/ PLANTA : LAMINA Y PLACA COMERCIAL S.A DE C.V.  
 DIEGO DIAZ DE BERLANGA, NO. 1002 SUR  
 SAN NICOLAS DE LOS GARZA, NUEVO LEON, MEXICO

I HEREBY CERTIFY THAT THE PRODUCT ACCOMPLISHED WITH THE SPECIFICATION TO THE INVOICE AND/ OR REMISSION ( DATABASE OF SYSTEM ).  
 ESTE PRODUCTO FUE FABRICADO BAJO LA NORMA QUE SE DESCRIBE HACIENDO CUMPLIR LOS REQUERIMIENTOS DE LA ESPECIFICACION (BASE DE DATOS DEL SISTEMA).

PROCESS: HEW / HOT STRECHT REDUCTION MILL

MANUFACTURING INFORMATION/ INFORMACION DE MANUFACTURA				DIMENSIONS (DIMENSIONES)					
DATE	SHIFT	OPER	ORDER OP #	GRADE	MANUFACT PROCESS	HEAT TREATMENT	OUTSIDE DIAMETER (In)	Thickness (In)	LENGTH (Mts)
21/06/13	1	COM	75	A	E	900°C	1.315"	0.179"	6.40

ONLINE TESTS (PRUEBAS DE CAMPO)									
HEAT NUMBER (COLADA)	HYDROSTATIC TEST (PSI)	DELIVERY CONDITION	TIME (Sec.)	NON-DESTRUCTIVE TEST	(PND)	METALLOGRAPHY TEST	BENDING TEST	FLATTENING TEST	VISUAL INSPECTION
PA11K24889	857	N	5	OK		N/A	N/A	OK	OK

HEAT NUMBER (COLADA)	%C	%Mn	%P	%S	%SI	%Cr	%Mo	%Ni	%Cu
PA11K24889	0.0900	0.3700	0.0150	0.0090	0.0150	0.0560	0.0030	0.0250	0.0500
%Nb	%Sn	%Ti	%V		YIELD ST (PSI)	UT (PSI)	% ELONG	HARDNESS (HRB)	CARBON EQUIVALENT %
0.0000	0.0000	0.0010	0.0020		52168	59460	29.400	74	N/A

CHARPY TEST (PRUEBA CHARPY)					
HEAT IDENT NUM	ABSORBED ENERGY (FT-LB)			AVERAGE	TEMPERATURE TEST °C
	1	2	3		
PA11K24889	N/A	N/A	N/A	N/A	N/A

NOTE: THE SUM OF THE NIOBITUM, VANADIUM AND TITANIUM CONCENTRATIONS SHALL BE  $\leq$  0.15%  
 NOTA: LA SUMA DE LA CONCENTRACION DE NIOBIO, VANADIO Y TITANIO NO DEBE SER  $\leq$  0.15%

I HAVE PERSONAL KNOWLEDGE AS TO ACCURACY OF THE ABOVE INFORMATION, AND HAVE AUTHORITY TO SIGN ON BEHALF OF THE COMPANY.  
 TENGO EL CONOCIMIENTO Y AUTORIZACION EN NOMBRE DE LA COMPAÑÍA PARA AVALAR ESTA INFORMACIÓN.

SINCERELY

INGE JOST, GERENTE GENERAL

QUALITY ASSURANCE MANAGER