

3344a-4



MILL TEST REPORT

PRODUCT: 2 X 2 ROJO ASTM A-500-A / NMX B-200
FINISHING: PERFIL ESTRUCTURAL RECTANGULAR (PERT)

CUSTOMER: BODEGA PYLSA

SHIPPING DATE: 04/12/13

SPORT PLATAFORM:

INVOICE: 6317T
ORDER: N/A

TRANSPORT/ TRANSPORTE: CHAVEZ MARTINEZ NAPOELON

MANUFACTURER/ PLANTA: LAMINA Y PLACA COMERCIAL S.A DE C.V.
 DIEGO DIAZ DE BERLANGA, NO. 1002 SUR
 SAN NICOLAS DE LOS GARZA, NUEVO LEON, MEXICO

I HEREBY CERTIFY THAT THE PRODUCT ACCOMPLISHED WITH THE SPECIFICATION TO THE INVOICE AND/ OR REMISSION (DATABASE OF SYSTEM).
 ESTE PRODUCTO FUE FABRICADO BAJO LA NORMA QUE SE DESCRIBE HACIENDO CUMPLIR LOS REQUERIMIENTOS DE LA ESPECIFICACION (BASE DE DATOS DEL SISTEMA).

PROCESS: HFW

MANUFACTURING INFORMATION/ INFORMACION DE MANUFACTURA							DIMENSIONS (DIMENSIONES)		
DATE	SHIFT	OPER	ORDER OP #	GRADE	MANUFACT PROCESS	HEAT TREATMENT	OUTSIDE DIAMETER (In)	Thickness (In)	LENGTH (Mts)
29/11/13	1	COM	412	A	E	NO	2.000"	0.156	6.00

ONLINE TESTS (PRUEBAS DE CAMPO)									
HEAT NUMBER (COLADA)	HYDROSTATIC TEST (PSI)	DELIVERY CONDITION	TIME (Sec.)	NON-DESTRUCTIVE TEST (PND)	METALLOGRAPHY TEST	BENDING TEST	FLATTENING TEST	VISUAL INSPECTION	
238911	N/A	AS ROLLED	N/A	OK	N/A	N/A	OK	OK	

CHEMICAL ANALYSYS (ANALISIS QUIMICOS)/ MECHANICAL PROPERTIES (PROPIEDADES MECANICAS)									
HEAT NUMBER (COLADA)	%C	%Mn	%P	%S	%SI	%Cr	%Mo	%NI	%Cu
238911	0.0125	0.5410	0.0200	0.0080	0.0072	0.0000	0.0000	0.0000	0.0000
%Nb	%Sn	%Ti	%V	YIELD ST (PSI)	UT (PSI)	% ELONG	HARDNESS (HRb)	CARBON EQUIVALENT %	
0.0020	0.0000	0.0010	0.0020					47059	66138

CHARPY TEST (PRUEBA CHARPY)					
HEAT IDENT NUM	ABSORBED ENERGY (FT-LB)			AVERAGE	TEMPERATURE TEST °C
	1	2	3		
238911	N/A	N/A	N/A	N/A	N/A

NOTE: THE SUM OF THE NIOBIUM, VANADIUM AND TITANIUM CONCENTRATIONS SHALL BE 0.15%
 NOTA: LA SUMA DE LA CONCENTRACION DE NIOBIO, VANADIO Y TITANIO NO DEBE SER 0.15%

I HAVE PERSONAL KNOWLEDGE AS TO ACCURACY OF THE ABOVE INFORMATION, AND HAVE AUTHORITY TO SIGN ON BEHALF OF THE COMPANY.
 TENGO EL CONOCIMIENTO Y AUTORIZACION EN NOMBRE DE LA COMPAÑIA PARA AVALAR ESTA INFORMACION.

SINCERELY

ING. DAVID ANGEL MOLINA PEREZ

QUALITY ASSURANCE MANAGER