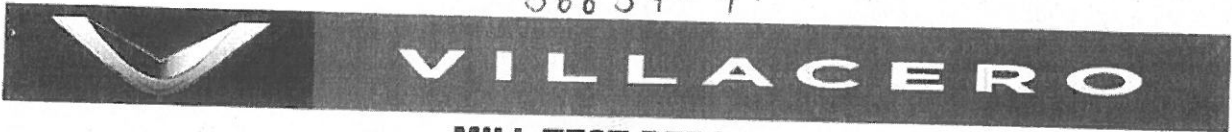


36634-4.



MILL TEST REPORT

PRODUCT: 1 1/4" C40 ASTM A-53-A / NMX B-177
FINISHING: TUBO BARNIZADO EXTREMIO LISO

CUSTOMER: BODEGAS PYLSA

SHIPPING DATE: 10/12/15

TRANSPORT PLATAFORM:

INVOICE: 00952T
ORDER: NA

TRANSPORT/ TRANSPORTE: OTERO HERNANDEZ FRANCISCO GABRIEL

MANUFACTURER/ PLANTA : LAMINA Y PLACA COMERCIAL S.A DE C.V.
 DIEGO DIAZ DE BERLANGA, NO. 1002 SUR
 SAN NICOLAS DE LOS GARZA, NUEVO LEON, MEXICO

I HEREBY CERTIFY THAT THE PRODUCT ACCOMPLISHED WITH THE SPECIFICATION TO THE INVOICE AND/ OR REMISSION (DATABASE OF SYSTEM).
 ESTE PRODUCTO FUE FABRICADO BAJO LA NORMA QUE SE DESCRIBE HACIENDO CUMPLIR LOS REQUERIMIENTOS DE LA ESPECIFICACION (BASE DE DATOS DEL SISTEMA).

PROCESS: HFW

MANUFACTURING INFORMATION/ INFORMACION DE MANUFACTURA							DIMENSIONS (DIMENSIONES)		
DATE	SHIFT	OPER	ORDER OP #	GRADE	MANUFACT PROCESS	HEAT TREATMENT	OUTSIDE DIAMETER (In)	Thickness (In)	LENGTH (Mts)
05/12/15	1	COM	179	A	E	NO	1.660"	0.140"	6.40

ONLINE TESTS (PRUEBAS DE CAMPO)									
HEAT NUMBER (COLADA)	HYDROSTATIC TEST (PSI)	DELIVERY CONDITION	TIME (Sec.)	NON-DESTRUCTIVE TEST (PND)	METALLOGRAPHY TEST	BENDING TEST	FLATTENING TEST	VISUAL INSPECTION	
455028	1214	AS ROLLED	5	OK	N/A	OK	OK	OK	

CHEMICAL ANALYSIS (ANALISIS QUIMICOS)/ MECHANICAL PROPERTIES (PROPIEDADES MECANICAS)									
HEAT NUMBER (COLADA)	%C	%Mn	%P	%S	%Si	%Cr	%Mo	%Ni	%Cu
455028	0.1200	0.5370	0.0180	0.0110	0.0135	0.0000	0.0000	0.0000	0.0000
	%Nb	%Sn	%Ti	%V	YIELD ST (PSI)	UT (PSI)	% ELONG	HARDNESS (HRb)	CARBON EQUIVALENT %
0.0010	0.0000	0.0010	0.0030		50505	66872	42.000	68	N/A

CHARPY TEST (PRUEBA CHARPY)					
HEAT IDENT NUM	ABSORBED ENERGY (FT-LB)			AVERAGE	TEMPERATURE TEST °C
	1	2	3		
455028	N/A	N/A	N/A	N/A	N/A

NOTE: THE SUM OF THE NIOBIUM, VANADIUM AND TITANIUM CONCENTRATIONS SHALL BE \leq 0.15%
 NOTA: LA SUMA DE LA CONCENTRACION DE NIOBIO, VANADIO Y TITANIO NO DEBE SER \leq 0.15%

I HAVE PERSONAL KNOWLEDGE AS TO ACCURACY OF THE ABOVE INFORMATION, AND HAVE AUTHORITY TO SIGN ON BEHALF OF THE COMPANY.
 TENGO EL CONOCIMIENTO Y AUTORIZACION EN NOMBRE DE LA COMPAÑIA PARA AVALAR ESTA INFORMACION.

SINCERELY

ING. DAVID ANGEL MOLINA PEREZ

QUALITY ASSURANCE MANAGER