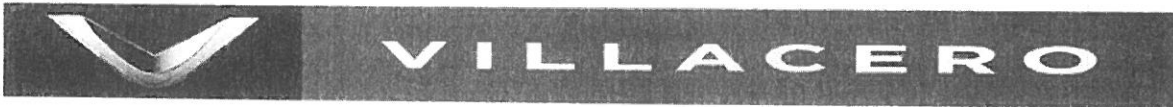


36955-6



MILL TEST REPORT

PRODUCT: 1" C80 ASTM A-53-A / NMX B-177
FINISHING: TUBO BARNIZADO EXTREMO LISO

CUSTOMER: BODEGAS PYLSA

SHIPPING DATE: 07/03/16

SPORT PLATAFORM:

INVOICE: 01147T
ORDER: NA

TRANSPORT/ TRANSPORTE: MENESES BECERRA GILBERTO

MANUFACTURER/ PLANTA: LAMINA Y PLACA COMERCIAL S.A DE C.V.
 DIEGO DIAZ DE BERLANGA, NO. 1002 SUR
 SAN NICOLAS DE LOS GARZA, NUEVO LEON, MEXICO

I HEREBY CERTIFY THAT THE PRODUCT ACCOMPLISHED WITH THE SPECIFICATION TO THE INVOICE AND/ OR REMISSION (DATABASE OF SYSTEM) .

ESTE PRODUCTO FUE FABRICADO BAJO LA NORMA QUE SE DESCRIBE HACIENDO CUMPLIR LOS REQUERIMIENTOS DE LA ESPECIFICACION (BASE DE DATOS DEL SISTEMA).

PROCESS: HFW

MANUFACTURING INFORMATION/ INFORMACION DE MANUFACTURA							DIMENSIONS (DIMENSIONES)		
DATE	SHIFT	OPER	ORDER OP #	GRADE	MANUFACT PROCESS	HEAT TREATMENT	OUTSIDE DIAMETER (In)	Thickness (In)	LENGTH (Mts)
12/02/15	1	COM	282	A	E	N/A	1.315"	0.179"	6.40

ONLINE TESTS (PRUEBAS DE CAMPO)									
HEAT NUMBER (COLADA)	HYDROSTATIC TEST (PSI)	DELIVERY CONDITION	TIME (Sec.)	NON-DESTRUCTIVE TEST (PND)	METALLOGRAPHY TEST	BENDING TEST	FLATTENING TEST	VISUAL INSPECTION	
351989	857	AS ROLLED	5	OK	N/A	N/A	OK	OK	

HEAT NUMBER (COLADA)	%C	%Mn	%P	%S	%Si	%Cr	%Mo	%Ni	%Cu
351989	0.0860	0.3320	0.0110	0.0120	0.0100	0.0000	0.0000	0.0000	0.0000
%Nb	%Sn	%Ti	%V	YIELD ST (PSI)		UT (PSI)	% ELONG	HARDNESS (HRb)	CARBON EQUIVALENT %
0.0010	0.0000	0.0010	0.0010	47800		58600	22.500	80	N/A

CHARPY TEST (PRUEBA CHARPY)					
HEAT IDENT NUM	ABSORBED ENERGY (FT-LB)			AVERAGE	TEMPERATURE TEST °C
	1	2	3		
351989	N/A	N/A	N/A	N/A	N/A

NOTE: THE SUM OF THE NIOBIUM, VANADIUM AND TITANIUM CONCENTRATIONS SHALL BE $\leq 0.15\%$
 NOTA: LA SUMA DE LA CONCENTRACION DE NIOBIO, VANADIO Y TITANIO NO DEBE SER $\leq 0.15\%$

I HAVE PERSONAL KNOWLEDGE AS TO ACCURACY OF THE ABOVE INFORMATION, AND HAVE AUTHORITY TO SIGN ON BEHALF OF THE COMPANY.

TENGO EL CONOCIMIENTO Y AUTORIZACION EN NOMBRE DE LA COMPAÑIA PARA AVALAR ESTA INFORMACION.

SINCERELY

ING. DAVID ANGEL MOLINA PEREZ
 QUALITY ASSURANCE MANAGER