

36444-3



MILL TEST REPORT

PRODUCT: 2" C80 ASTM A-83-A / NMX B-177
FINISHING: TUBERIA BARNIZADA EXTREMO LISO

CUSTOMER: BODEGAS PYLSA

SHIPPING DATE: 17/10/15

SPORT PLATFORM:

INVOICE: 00662T
ORDER: NA

TRANSPORT/ TRANSPORTE: LOGISTICA ABURTO
MANUFACTURER/ PLANTA: LAMINA Y PLACA COMERCIAL S.A DE C.V.
 DIEGO DIAZ DE BERLANGA, NO. 1002 SUR
 SAN NICOLAS DE LOS GARZA, NUEVO LEON, MEXICO

I HEREBY CERTIFY THAT THE PRODUCT ACCOMPLISHED WITH THE SPECIFICATION TO THE INVOICE AND/ OR REMISSION (DATABASE OF SYSTEM)
 ESTE PRODUCTO FUE FABRICADO BAJO LA NORMA QUE SE DESCRIBE HACIENDO CUMPLIR LOS REQUERIMIENTOS DE LA ESPECIFICACION (BASE DE DATOS DEL SISTEMA).

PROCESS: HPW

MANUFACTURING INFORMATION/ INFORMACION DE MANUFACTURA							DIMENSIONS (DIMENSIONES)		
DATE	SHIFT	OPER	ORDER OP #	GRADE	MANUFACT PROCESS	HEAT TREATMENT	OUTSIDE DIAMETER (In)	Thickness (In)	LENGTH (Mts)
11/09/15	1	COM	191	A	E	NO	2.375"	0.218	5.40

ONLINE TESTS (PRUEBAS DE CAMPO)									
HEAT NUMBER (COLADA)	HYDROSTATIC TEST (PSI)	DELIVERY CONDITION	TIME (Sec)	NON-DESTRUCTIVE TEST (PND)	METALLOGRAPHY TEST	BENDING TEST	FLATTENING TEST	VISUAL INSPECTION	
434423	2514	AS ROLLED	S	OK	N/A	N/A	OK	OK	

CHEMICAL ANALYSIS (ANALISIS QUIMICOS)/ MECHANICAL PROPERTIES (PROPIEDADES MECANICAS)									
HEAT NUMBER (COLADA)	%C	%Mn	%P	%S	%SI	%Cr	%Mo	%Ni	%Cu
434423	0.0880	0.3340	0.0230	0.0060	0.0060	0.0000	0.0000	0.0000	0.0000
	%Nb	%Sa	%Ti	%V	YIELD ST (PSI)	UT (PSI)	% ELONG	HARDNESS (HRB)	CARBON EQUIVALENT %
	0.0000	0.0000	0.0004	0.0040	50200	61300	26.90	78	N/A

CHARPY TEST (PRUEBA CHAPPY)					
HEAT IDENT NUM	ABSORBED ENERGY (FT-LB)			AVERAGE	TEMPERATURE TEST °C
	1	2	3		
434423	N/A	N/A	N/A	N/A	N/A

NOTE: THE SUM OF THE NIOBIUM, VANADIUM AND TITANIUM CONCENTRATIONS SHALL BE ≤ 0.15%
 NOTA: LA SUMA DE LA CONCENTRACION DE NIOBIO, VANADIO Y TITANIO NO DEBE SER ≤ 0.15%

I HAVE PERSONAL KNOWLEDGE AS TO ACCURACY OF THE ABOVE INFORMATION, AND HAVE AUTHORITY TO SIGN ON BEHALF OF THE COMPANY.
 TENGO EL CONOCIMIENTO Y AUTORIZACION EN NOMBRE DE LA COMPAÑIA PARA AVALAR ESTA INFORMACION.

SINCERELY

 ING. DAVID ANGEL MOLINA PEREZ
 QUALITY ASSURANCE MANAGER