



# WALWORTH

Since 1842

Industrial de Valvulas, S.A. de C.V.

Industria Lote 16 Fracc. Industrial El Trebol de Tepetzotlan

Tepetzotlan, Estado de Mexico C.P. 54610

Teléfono: (52 55) 5899 1700 Fax: (52 55) 5876 0156

E-Mail: [Info@walworth.com.mx](mailto:Info@walworth.com.mx) Web: [www.walworthvalves.com](http://www.walworthvalves.com)

(Numero) Number

V15G635

(Fecha) Date

04/11/2015

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICION.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No.** AG041A08MAA8300000  
(Código)  
**Description** 4" Fig. 5275 F UT WCB, API TRIM No.8 830000  
Descripción CAST STEEL GLOBE VALVE 150 CLASS  
(VALVULA GLOBO DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	N A
PNEUMATIC (PSI) (NEUMATICA)			80	N A

### MECHANICAL TEST (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)					TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb													
BODY CUERPO	313119	ASTM A-216 GR WCB Normalized (Normalizado a) 930 °C	0.180	0.980	0.011	0.009	0.590	0.001	0.130	0.001	0.150	0.002										80.20	48.12	28	46	156
BONNET BONETE	HC2998	ASTM A-216 GR WCB Normalized (Normalizado a) 930 °C	0.180	0.860	0.017	0.010	0.370	0.049	0.115	0.022	0.030	0.003										73.23	46.40	30	54	155
WEDGE DISCO	334-15	ASTM A-276 GR 410	0.130	0.580	0.022	0.003	0.350	0.480	12.390	0.040	0.080	0.000										90.93	45.00	24	56	204

CERTIFICADO POR:  
ASEGURAMIENTO DE

CERTIFIED BY :  
QUALITY ASSURANCE

  

Yolanda Ponciano