



Industrial de Valvulas, S.A. de C.V.  
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(Numero) Number  
 (Fecha) Date

V14FC00624  
 24/11/2015

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING  
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING  
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS  
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES  
 API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK  
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS  
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED  
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No.** AC041A08MAB830000F  
 (Código)  
**Description** 4" Fig. 5202 F UT WCB, API TRIM No.8 830000  
 Descripción CAST STEEL GATE VALVE 150 CLASS  
 (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)  
 VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

### MECHANICAL TEST (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD
BODY CUERPO	N6505	ASTM A-216 GR WCB Normalized (Normalizado a) 930 °C	0.213	0.601	0.021	0.020	0.323	0.019	0.018	0.010	0.001	0.004	70.91	42.05	31	42	150
BONNET BONETE	N2385	ASTM A-216 GR WCB Normalized (Normalizado a) 930 °C	0.209	0.715	0.030	0.019	0.465	0.029	0.045	0.014	0.041	0.009	73.23	39.15	25	38	158
WEDGE DISCO	38H	ASTM A-216 GR WCB Normalized (Normalizado a) 930 °C	0.230	0.989	0.027	0.015	0.479	0.012	0.032	0.020	0.031	0.008	73.95	41.33	29	38	150

FACIO-21 REV "3"

CERTIFICADO POR:  
ASEGURAMIENTO DE

CERTIFIED BY:  
QUALITY ASSURANCE

  
 Yolanda Ponciano