

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
 API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

Part No. AC012A08MAA8300000
 (Código)
Description 2" Fig. 5206 F UT WCB, API TRIM No.8 830000

Descripción **CAST STEEL GATE VALVE 300 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 300)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

MECHANICAL TEST (PROP. MECANICAS)

			CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG				
BODY CUERPO	XS353	ASTM A-216 GR WCB Normalized (Normalizado a)	0.220	0.760	0.016	0.017	0.600	0.070	0.140	0.010	0.000	0.000		75.11	45.82	26	43	158				
				930 °C		Temper to (Temple a)	650 °C															
BONNET BONETE	WH27777	ASTM A-216 GR WCB Normalized (Normalizado a)	0.189	0.949	0.033	0.017	0.455	0.005	0.042	0.026	0.012	0.005		74.82	42.48	26	46	152				
				930 °C		Temper to (Temple a)	650 °C															
WEDGE DISCO	D2250	ASTM A-217/CA15 Normalized (Normalizado a)	0.110	0.770	0.017	0.013	0.920	0.640	12.240	0.013	0.080	0.001		96.31	71.77	27	45	269				
				970 °C		Temple a (Temple a)	630 °C															

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE

CERTIFIED BY :
QUALITY ASSURANCE



Yolanda Ponciano