



WALWORTH

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Industrial de Valvulas, S.A. de C.V.

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(Numero) Number

V148R1885

(Fecha) Date

28/07/2015

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AR031A08MAB830000G
 (Código)
Description 3" Fig. 5341 F UT WCB, API TRIM No.8 830000
 Descripción CAST STEEL SWING CHECK VALVE 150 CLASS
 (VALVULA RETENCIÓN TIPO COLUMPIO DE ACERO FUNDIDO CLASE 150)
 VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	NA	315	NA
PNEUMATIC (PSI) (NEUMATICA)			NA	NA

MECHANICAL TEST (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)					TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb									
BODY CUERPO	K4H07	ASTMA-216 GR WCB Normalized (Normalizado a) 900 °C	0.193	0.653	0.030	0.024	0.402	0.043	0.056	0.021	0.064	0.001	90.92	44.52	35	50	152					
COVER TAPA	K4H09	ASTMA-216 GR WCB Normalized (Normalizado a) 900 °C	0.218	0.674	0.020	0.028	0.357	0.037	0.075	0.015	0.029	0.001	92.95	44.08	37	43	165					
WEDGE DISCO	FH08	ASTMA-216 GR WCB Normalized (Normalizado a) 920 °C	0.219	0.820	0.033	0.023	0.476	0.043	0.049	0.000	0.034	0.000	74.10	47.27	31	43	149					

FAC10-21 REV 03*

CERTIFICADO POR:
ASEGURAMIENTO DE

CERTIFIED BY:
QUALITY ASSURANCE


 Yolanda Ponciano