



# WALWORTH

Since 1842

Industrial de Valvulas, S.A. de C.V.  
Industria Lote 16 Fracc. Industrial El Trebol de Tepotzotlan  
Tepotzotlan, Estado de Mexico C.P. 54610  
Teléfono: (52 55) 5899 1700 Fax: (52 55) 5876 0156  
E-Mail: info@walworth.com.mx Web: www.walworthvalves.com

(Numero) Number  
(Fecha) Date

**V148G1309**  
**14/01/2016**

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No.** AG032A08MAB830000G  
(Código)  
**Description** 3" Fig. 5281 F UT WCB, API TRIM No.8 830000  
Descripción CAST STEEL GLOBE VALVE 300 CLASS  
(VALVULA GLOBO DE ACERO FUNDIDO CLASE 300)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	815	N A
PNEUMATIC (PSI) (NEUMATICA)			80	N A

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )

### MECHANICAL TEST (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD
BODY CUERPO	K7081	ASTM A-216 GR WCB Normalized (Normalizado a) 930 °C	0.190	0.801	0.034	0.020	0.363	0.037	0.082	0.014	0.031	0.001	71.00	43.00	41	43	166
BONNET BONETE	K6948	ASTM A-216 GR WCB Normalized (Normalizado a) 930 °C	0.209	0.970	0.024	0.019	0.355	0.041	0.050	0.020	0.055	0.001	81.20	45.10	35	49	165
WEDGE DISCO	G1114	ASTM A-105N Normalized (Normalizado a) 920 °C	0.223	0.930	0.030	0.025	0.223	0.004	0.079	0.014	0.045	0.001	82.36	43.50	31	42	170

FAC10-21 REV "3"

CERTIFICADO POR:  
ASEGURAMIENTO DE

CERTIFIED BY :  
QUALITY ASSURANCE

**Yolanda Ponciano**