



Industrial de Válvulas, S.A. de C.V.

Industria lte 16 S/N Fracc. Industrial el Trébol de Tepotzotlán, Estado de México, México C.P. 54610

CERTIFICATE OF MATERIALS & TEST REPORT (CMTR)
(CERTIFICADO DE CALIDAD DE MATERIALES Y REPORTE DE PRUEBAS CMTR)
ACCORDING TO EN 10204 TYPE 3.1

No. código interno (Product Code Nr.): **AC140BA08MA2A1BG** No. Serie (Serial Number): **V148C11113**
 Fecha (Date): **May 5, 2016** No. De Tag (Tag Number): _____
 Clientes (Customer): _____ No Pedido del Cliente (Customer PO Nr.): _____
 Partida (Customer Item): _____ Pedido Interno No (Walworth Sales Nr.): _____ Partida (Item): _____

| | | | | | |
|-----------------------------------|-------------|-------------------------|---------------------------|-----------------------------|-----------|
| Linea de producto (Product line): | CAST STEEL | Extremos (Ends): | RAISED FACE (RF TYPE "A") | Operación (Operation): | HANDWHEEL |
| Tipo de válvula (Type of valve): | GATE OS & Y | Cuerpo (Shell): | WCB | Otros (Other requirements): | |
| Diámetro (Nominal diameter): | 14 | Interiores (Trim): | #08 (UT) | | |
| Presión clase (Pressure class): | 150 | Figura No (Figure Nr.): | FIG 5202 | | |

COMPOSICION QUIMICA EN % (CHEMICAL COMPOSITION %)

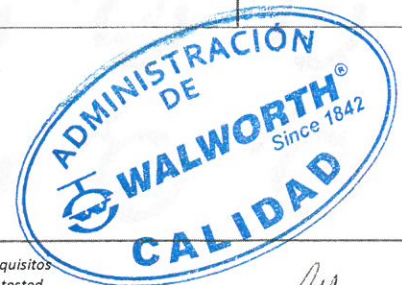
| Parte (Component) | Material (Material) | Colada (Heat) | % C | % Mn | % P | % S | % Si | % Ni | % Cr | % Mo | % Cu | % V | % | % | % | % | % | % |
|-------------------|---------------------|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| BONETE (BONNET) | ASTM_A_216_GR_WCB | K2665 | 0.196 | 0.942 | 0.022 | 0.012 | 0.440 | 0.025 | 0.042 | 0.007 | 0.027 | 0.008 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| CUERPO (BODY) | ASTM_A_216_GR_WCB | K5930 | 0.212 | 0.977 | 0.033 | 0.019 | 0.366 | 0.032 | 0.080 | 0.015 | 0.059 | 0.001 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| DISCO 1 (DISC 1) | ASTM_A_216_GR_WCB | K6077 | 0.187 | 0.675 | 0.020 | 0.022 | 0.408 | 0.045 | 0.079 | 0.011 | 0.056 | 0.001 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |

PROPIEDADES MECANICAS (MECHANICAL TESTING)

| Parte (Component) | Colada (Heat) | Condición de TT Normalizado & revenido Heat Treatment condition (Normalized & tempered) | Cedencia (Yield strength) (Kpsi) | Tensión (Tensile strength) (Kpsi) | Alar. En 2" (Elong. In 2") (% min) | Reduccion de area (Reduction of area) (% min) | Dureza (Hardness) (Bhn) | | Prueba Impacto (Impact Test) (Joules) | | | | |
|-------------------|---------------|---|----------------------------------|-----------------------------------|------------------------------------|---|-------------------------|-----|---------------------------------------|-----|-----|-----|---|
| | | | | | | | 1st | 2nd | 1st | 2nd | 3rd | AVG | |
| BONETE (BONNET) | K2665 | (910-940) °C, NORMALIZADO (RECOCIDO) 650 °C ENFRIAMIENTO CON AIRE | 50.0250 | 76.8500 | 32 | 57 | 156 | 0 | 0 | 0 | 0 | 0 | 0 |
| CUERPO (BODY) | K5930 | (910-940) °C, NORMALIZADO (RECOCIDO) 650 °C ENFRIAMIENTO CON AIRE | 44.6600 | 81.4900 | 37 | 58 | 149 | 0 | 0 | 0 | 0 | 0 | |
| DISCO 1 (DISC 1) | K6077 | (910-940) °C, NORMALIZADO (RECOCIDO) 650 °C ENFRIAMIENTO CON AIRE | 45.0950 | 77.2850 | 43 | 63 | 167 | 0 | 0 | 0 | 0 | 0 | |

PRUEBAS DE PRESIÓN DE ACUERDO CON API 598 (PRESSURE TEST IN ACCORDANCE WITH API 598)

| TIPO DE PRUEBA (Type of test) | PRESION (Pressure) (Psi) | TIEMPO (Duration) (min) | RESULTADO (Result) | TIPO DE PRUEBA (Type of test) | RESULTADO (Result) |
|--|--------------------------|-------------------------|---------------------|-------------------------------|--------------------|
| HIDROSTATICA DE CASCO (HYDROSTATIC SHELL) | 450 | 5 min | ACEPTADO (ACCEPTED) | | |
| HIDROSTATICA DE CASQUILLO (HYDROSTATIC BACK SEAT) | 450 | 5 min | ACEPTADO (ACCEPTED) | | |
| PRUEBA NEUMATICA SELLO 1 (LOW PRESSURE CLOSURE SIDE 1) | 80 | 2 min | ACEPTADO (ACCEPTED) | | |
| PRUEBA NEUMATICA SELLO 2 (LOW PRESSURE CLOSURE SIDE 2) | 80 | 2 min | ACEPTADO (ACCEPTED) | | |



Certificamos que este producto ha sido diseñado, fabricado y probado de acuerdo con nuestro sistema de administración de calidad y con los requisitos establecidos en una o más de las siguientes normas en su última edición. (We hereby certify this product has been designed, manufactured and tested according to our quality management system and requirements stated in one or more of the following standards on their latest edition).

DESIGN IN ACCORDANCE WITH API 605 (CAST STEEL GATE, OS & YOKE)
 API 599 METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 API 591 PROCESS VALVE QUALIFICATION PROCEDURE
 API 603 STEEL GLOBE VALVES-FLANGED AND BUTT WELDING ENDS, BOLTED BONNETS
 API 604 TYPE TESTING OF RISING STEM VALVES EQUIPPED WITH GRAPHITE PACKING FOR FUGITIVE EMISSIONS
 ANSI B16.10 FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16.11 FORGED FITTINGS, SOCKET - WELDING AND THREADED
 ANSI/ASME B16.34 FLANGES FOR USE IN HIGH-CORROSIVE ENVIRONMENTS IN OIL AND GAS PRODUCTION
 NACE MR0103 MATERIAL RESISTANT TO SULFIDE STRESS CRACKING IN CORROSIVE PETROLEUM ENVIRONMENT
 MSS-SPM1 PRESSURE TESTING OF STEEL VALVES

Quality Assurance Department
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 FAC-24 Rev. Original.