



**WALWORTH**  
Since 1842

Industrial de Valvulas, S.A. de C.V.  
Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
Tepozotlan, Estado de Mexico C.P. 54600  
Teléfono: (52 55) 5899 1700 Fax: (52 55) 5876 0156  
E-Mail: Info@walthworth.com.mx Web: www.walthworthvalves.com

(Numero) Number  
(Fecha) Date

V13EC03496  
20/10/2014

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC122A08MAB830000+**  
(Código)  
Description **12" Fig. 5206 F UT WCB, API TRIM No.8 830000**  
Descripción **CAST STEEL GATE VALVE 300 CLASS**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 300)**  
VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

#### MECHANICAL TEST (PROP. MECANICAS)

#### CHEMICAL COMPOSITION (%)

#### COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											TENS	YIELD	ELG	RED	BHN							
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG							
BODY CUERPO	WH68012	ASTMA-216 GR WCB Normalized (Normalizado a) 920 °C	0.181	0.900	0.032	0.017	0.475	0.049	0.052	0.006	0.028	0.003									81.30	51.41	31	60	162
BONNET BONETE	WH68018	ASTMA-216 GR WCB Normalized (Normalizado a) 920 °C	0.194	0.860	0.032	0.013	0.395	0.051	0.033	0.006	0.032	0.004									84.54	58.58	28	52	167
WEDGE DISCO	WH43806	ASTMA-216 GR WCB Normalized (Normalizado a) 920 °C	0.200	0.928	0.029	0.010	0.483	0.031	0.048	0.005	0.035	0.009									84.49	56.37	33	60	163

CERTIFICADO POR:  
ASEGURAMIENTO DE

CERTIFIED BY :  
QUALITY ASSURANCE

Yolanda Ponciano