



**WALWORTH**  
Since 1842

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(Numero) Number  
(Fecha) Date

**V138C7580**  
**29/10/2015**

**QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE**

(ACCORDING TO EN10204 TYPE 3.1)

**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN )

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No. AC041A08MAB830000G**  
(Código)  
**Description 4" Fig. 5202 F UT WCB, API TRIM No.8 830000**  
Descripción **CAST STEEL GATE VALVE 150 CLASS**  
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

**MECHANICAL TEST** (PROP. MECANICAS)

**CHEMICAL COMPOSITION (%)** COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS	YIELD	ELG	RED	BHN	
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
<b>BODY</b> CUERPO	K0109	ASTM A-216 GR WCB Normalized (Normalizado a) 900 °C	0.229	0.897	0.032	0.024	0.396	0.042	0.075	0.011	0.037	0.001		81.49	42.63	29	46	161
<b>BONNET</b> BONETE	H9872	ASTM A-216 GR WCB Normalized (Normalizado a) 900 °C	0.198	0.991	0.027	0.022	0.392	0.033	0.045	0.017	0.071	0.001		79.17	45.82	35	52	156
<b>WEDGE</b> DISCO	6881	ASTM A-216 GR WCB Normalized (Normalizado a) 930 °C	0.190	0.710	0.035	0.027	0.320	0.031	0.030	0.009	0.030	0.002		75.40	39.87	29	40	155

CERTIFICADO POR:  
ASEGURAMIENTO DE

CERTIFIED BY :  
QUALITY ASSURANCE

**Yolanda Ponciano**