

**WALWORTH**

Since 1842

Industrial de Valvulas, S.A. de C.V.

Industria Lote 16 Fracc. Industrial El Trebol de Tepotzotlan

Tepotzotlan, Estado de Mexico C.P. 54610

Teléfono: (52 55) 5899 1700 Fax: (52 55) 5876 0156

E-Mail: Info@walworth.com.mx Web: www.walworthvalves.com

(Numero) Number

V138C3673

(Fecha) Date

02/06/2015

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
 API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC031A08MAB830000G**
 (Código)
 Description **3" Fig. 5202 F UT WCB, API TRIM No.8 830000**
 Descripción **CAST STEEL GATE VALVE 150 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FU/CITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TEST (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											MECHANICAL TEST (PROP. MECANICAS)									
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG					
BODY CUERPO	H8980	ASTM A-216 GR WCB Normalized (Normalizado a) 920 °C	0.190	0.913	0.023	0.005	0.460	0.031	0.057	0.013	0.022	0.002							74.38	45.24	29	49	168
BONNET BONETE	H9070	ASTM A-216 GR WCB Normalized (Normalizado a) 900 °C	0.202	0.811	0.020	0.028	0.415	0.029	0.063	0.017	0.055	0.001							86.13	43.50	28	54	164
WEDGE DISCO	0087	ASTM A-216 GR WCB Normalized (Normalizado a) 930 °C	0.230	0.680	0.019	0.017	0.490	0.076	0.055	0.004	0.034	0.003							75.40	42.34	29	39	157

CERTIFICADO POR:
ASEGURAMIENTO DECERTIFIED BY:
QUALITY ASSURANCE

Yolanda Ponciano