



**WALWORTH**  
Since 1842

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(Numero) Number

V138C16614

(Fecha) Date

30/03/2015

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING  
API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING  
ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  
ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS  
MSS-SP61 - PRESSURE TESTING OF STEEL VALVES  
API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK  
API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS  
ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED  
API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No.** AC043A08MAB830000G  
(Código)  
**Description** 4" Fig. 5232 F UT WCB, API TRIM No.8 830000  
Descripción CAST STEEL GATE VALVE 600 CLASS  
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 600)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2225	2225	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

### MECHANICAL TEST (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)					
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	H8250	ASTM A-216 GR WCB Normalized (Normalizado a) 900 °C	0.245	0.969	0.031	0.024	0.430	0.040	0.072	0.012	0.039	0.001		86.28	42.63	39	39	151
BONNET BONETE	H8116	ASTM A-216 GR WCB Normalized (Normalizado a) 900 °C	0.239	0.661	0.020	0.029	0.427	0.042	0.053	0.018	0.032	0.001		86.71	43.79	28	45	147
WEDGE DISCO	H8123	ASTM A-216 GR WCB Normalized (Normalizado a) 900 °C	0.249	0.977	0.026	0.024	0.437	0.044	0.062	0.014	0.074	0.001		77.58	45.68	28	62	148

CERTIFICADO POR:  
ASEGURAMIENTO DE

CERTIFIED BY:  
QUALITY ASSURANCE

Yolanda Ponciano