



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V12R2565
 10/07/2012

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AR031A08MAB830000M**
 (Código)
 Description **3" Fig. 5341 F UT WCB, API TRIM No.8 830000**
 Descripción **CAST STEEL SWING CHECK VALVE 150 CLASS**
(VALVULA RETENCIÓN TIPO COLUMPIO DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	N A	315	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)			COMPOSICIÓN QUIMICA (%)										MECHANICAL TESTS (PROP. MECANICAS)						
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG	
BODY CUERPO	WH33744	ASTM A-216/WCB	0.201	0.896	0.029	0.014	0.413	0.033	0.054	0.010	0.038	0.004		74.53	46.55	27	49	164	
COVER TAPA	WH29197	ASTM A-216/WCB	0.228	0.907	0.030	0.016	0.453	0.023	0.051	0.010	0.025	0.005		73.37	43.06	28	52	165	
WEDGE DISCO	WH82039	ASTM A-217/CA15	0.112	0.700	0.021	0.015	0.413	0.083	12.510	0.014	0.023	0.005		95.56	73.81	29	43	290	
			Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)										
			Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)										
			Normalized a (Normalizado to) 970 °C			Temple a (Temper to) 630 °C			Enfriado en aire. (Cooled in air.)										

FAC10-21 REV "3"

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE


 Jessica García