



Industrial de Valvulas, S.A. de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V12LG0723  
 15/07/2013

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRUBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

Part No. **AG022A08MAB830000H**  
 (Código)  
 Description **2 1/2" Fig. 5281 F UT WCB, API TRIM No.8 830000**  
 Descripción **CAST STEEL GLOBE VALVE 300 CLASS**  
**(VALVULA GLOBO DE ACERO FUNDIDO CLASE 300)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	815	N A
PNEUMATIC (PSI) (NEUMATICA)			80	N A

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG	
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V						Cb
BODY	1209	ASTM A-216/WCB	0.200	0.640	0.021	0.023	0.450	0.052	0.041	0.004	0.025	0.004	76.27	43.50	33	43	152	
CUERPO			Normalized (Normalizado a) 930 °C										Temper to (Temple a) 650 °C					
BONNET	1209	ASTM A-216/WCB	0.200	0.640	0.021	0.023	0.450	0.052	0.041	0.004	0.025	0.004	76.27	43.50	33	43	152	
BONETE			Normalized (Normalizado a) 930 °C										Temper to (Temple a) 650 °C					
WEDGE	1628	ASTM A-216/WCB	0.194	0.840	0.030	0.027	0.405	0.031	0.046	0.018	0.055	0.001	75.55	42.49	27	53	170	
DISCO			Normalized (Normalizado a) 920 °C										Temper to (Temple a) 650 °C					

FAC10-21 REV "3"

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:  
 QUALITY ASSURANCE

Yolanda Ponciano