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(Numero) Number  
 (Fecha) Date

V12LC4938  
 06/12/2013

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRÓBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No.** AC031A08MAB830000H  
 (Código)  
**Description** 3" Fig. 5202 F UT WCB, API TRIM No.8 830000  
 Descripción CAST STEEL GATE VALVE 150 CLASS  
 (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)  
 VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

#### MECHANICAL TEST (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)				
													TENS	YIELD	ELG	RED	BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD
BODY CUERPO	7012	ASTM A-216/WCB	0.230	0.810	0.020	0.016	0.530	0.054	0.082	0.005	0.031	0.003	75.69	43.79	31	40	153
			Normalized (Normalizado a) 930 °C										Temper to (Temple a) 650 °C				
BONNET BONETE	7018	ASTM A-216/WCB	0.200	0.710	0.028	0.030	0.320	0.027	0.026	0.007	0.027	0.002	73.66	39.44	25	39	160
			Air Cooled. (Enfriado en aire.)														
WEDGE DISCO	7009	ASTM A-216/WCB	0.230	0.690	0.031	0.026	0.340	0.028	0.030	0.009	0.028	0.003	73.95	39.87	26	38	162
			Air Cooled. (Enfriado en aire.)														

FACIO-21 REV "3"

CERTIFICADO POR:  
 ASEGURAMIENTO DE

CERTIFIED BY:  
 QUALITY ASSURANCE

Yolanda Ponciano