WALWORTH Since 1842
*Industrial de Valvulas, S.A. de C.V.*
*Industria Lote 16 Fracc. Industrial El Trebol de Tepotzotlan*
*Tepotzotlan, Estado de Mexico C.P. 54610*
*Teléfono: (52 55) 5899 1700 Fax: (52 55) 5876 0156*
*E-Mail: Info@walworth.com.mx Web: www.walworthvalves.com*

**(Numero) Number** V12EC10102
**(Fecha) Date** 12/06/2015

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

**(ACCORDING TO EN10204 TYPE 3.1)**

**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING
API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No.** (Código) **AC041A08MAB830000+**

**Description** **4" Fig. 5202 F UT WCB, API TRIM No.8 830000**

Descripción **CAST STEEL GATE VALVE 150 CLASS**
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

**VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )**

| PRESSURE TEST (PRUEBAS DE PRESION) | SHELL (CASCO) | BACK (SEAT) | SIDE (LADO) 1 | SIDE (LADO) 2 |
|---|---|---|---|---|
| HYDROSTATIC (PSI) (HIDROSTATICA) | 450 | 450 | NA | NA |
| PNEUMATIC (PSI) (NEUMATICA) | | | 80 | 80 |

| ITEM (PARTE) | HEAT No. (COLADA) | MATERIAL (ASTM) | C | Mn | P | S | Si | Ni | Cr | Mo | Cu | V | Cb | TENS KPSI CVN@ | YIELD KPSI 1ST | ELG % 2ND | RED % 3RD | BHN AVG |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | CHEMICAL COMPOSITION (%) / COMPOSICIÓN QUIMICA (%) | | | | | | | | | | | MECHANICAL TEST (PROP. MECANICAS) | | | | |
| BODY CUERPO | WH40927 | ASTM A-216 GR WCB | 0.195 | 0.910 | 0.026 | 0.018 | 0.451 | 0.042 | 0.040 | 0.004 | 0.031 | 0.004 | | 77.14 | 45.97 | 32 | 49 | 161 |
| | | Normalized (Normalizado a) 930 °C | | | | Temper to (Temple a) 650 °C | | | | Air Cooled. (Enfriado en aire.) | | | | | | | | |
| BONNET BONETE | HC1760 | ASTM A-216 GR WCB | 0.200 | 0.950 | 0.022 | 0.013 | 0.520 | 0.056 | 0.044 | 0.021 | 0.016 | 0.002 | | 78.30 | 48.58 | 26 | 49 | 159 |
| | | Normalized (Normalizado a) 930 °C | | | | Temper to (Temple a) 650 °C | | | | Air Cooled. (Enfriado en aire.) | | | | | | | | |
| WEDGE DISCO | WH39401 | ASTM A-216 GR WCB | 0.201 | 0.934 | 0.032 | 0.016 | 0.410 | 0.035 | 0.055 | 0.004 | 0.034 | 0.008 | | 79.75 | 50.17 | 28 | 53 | 158 |
| | | Normalized (Normalizado a) 930 °C | | | | Temper to (Temple a) 650 °C | | | | Air Cooled. (Enfriado en aire.) | | | | | | | | |

FAC10-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE
**CERTIFIED BY : QUALITY ASSURANCE**

**Yolanda Ponciano**