

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC062A08MAA8300000**
(Código)
Description **6" Fig. 5206 F UT WCB, API TRIM No.8 830000**
Descripción **CAST STEEL GATE VALVE 300 CLASS**

(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 300)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN	
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG	
BODY CUERPO	XS447	ASTM A-216/WCB	0.190	0.850	0.018	0.013	0.350	0.070	0.110	0.020					77.28	46.98	24	42	160
BONNET BONETE	WH17489	ASTM A-216/WCB	Normalizated to (Normalizado a) 920 °C			Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)					79.02	51.47	32	57	153	
WEDGE DISCO	D3341	ASTM A-217/CA15	Normalizated to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)					98.46	70.62	28	45	276	
			Normalizado a (Normalizated to) 970 °C			Temple a (Temper to) 630 °C			Enfriado en aire. (Cooled in air.)										

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
QUALITY ASSURANCE


Jessica Garcia