WALWORTH® Since 1842

*Industrial de Valvulas, S.A. de C.V.*
*Av. de La Industria Lote 16 Fracc. Industrial El Trebol*
*Tepotzotlan, Estado de Mexico C.P. 54600*

**(Numero) Number** **V12C2494**
**(Fecha) Date** **10/01/2013**

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

**(ACCORDING TO EN10204 TYPE 3.1)**

**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No.** (Código) **AC082A08MAA830000U**

**Description** Descripción **8" Fig. 5206 F UT WCB, API TRIM No.8 830000**

**CAST STEEL GATE VALVE 300 CLASS**
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 300)**

**VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )**

| PRESSURE TEST (PRUEBAS DE PRESION) | SHELL (CASCO) | BACK (SEAT) | SIDE (LADO) 1 | SIDE (LADO) 2 |
|---|---|---|---|---|
| HYDROSTATIC (PSI) (HIDROSTATICA) | 1125 | 1125 | N A | N A |
| PNEUMATIC (PSI) (NEUMATICA) | | | 80 | 80 |

| ITEM (PARTE) | HEAT No. (COLADA) | MATERIAL (ASTM) | CHEMICAL COMPOSITION (%) / COMPOSICIÓN QUIMICA (%) | | | | | | | | | | | MECHANICAL TESTS (PROP. MECANICAS) | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | C | Mn | P | S | Si | Ni | Cr | Mo | Cu | V | Cb | TENS KPSI CVN@ | YIELD KPSI 1ST | ELG % 2ND | RED % 3RD | BHN AVG |
| BODY CUERPO | 03A39B | ASTM A-216/WCB | 0.210 | 1.000 | 0.018 | 0.011 | 0.360 | 0.070 | 0.340 | 0.060 | 0.055 | 0.003 | | 87.20 | 53.90 | 24 | 45 | 163 |
| | | | Normalized (Normalizado a) 930 °C | | | | Temper to (Temple a) 650 °C | | | | Air Cooled. (Enfriado en aire.) | | | | | | | |
| BONNET BONETE | 07V21C | ASTM A-216/WCB | 0.230 | 0.960 | 0.025 | 0.016 | 0.440 | 0.060 | 0.080 | 0.030 | 0.063 | 0.004 | | 85.35 | 53.90 | 26 | 48 | 163 |
| | | | Normalized (Normalizado a) 930 °C | | | | Temper to (Temple a) 650 °C | | | | Air Cooled. (Enfriado en aire.) | | | | | | | |
| WEDGE DISCO | 08E119B | ASTM A-216/WCB | 0.210 | 0.880 | 0.024 | 0.027 | 0.430 | 0.100 | 0.160 | 0.050 | 0.142 | 0.004 | | 78.61 | 48.29 | 30 | 54 | 156 |
| | | | Normalized (Normalizado a) 930 °C | | | | Temper to (Temple a) 650 °C | | | | Air Cooled. (Enfriado en aire.) | | | | | | | |

FAC10-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

**CERTIFIED BY : QUALITY ASSURANCE**

**Jessica García**