



WALWORTH

Since 1842

Industrial de Valvulas, S.A. de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepozotlan, Estado de Mexico C.P. 54600
Teléfono: (52 55) 5899 1700 Fax: (52 55) 5876 0156
E-Mail: Info@walworth.com.mx Web: www.walworthvalves.com

(Numero) Number

V128R1410

(Fecha) Date

05/02/2014

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
 API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AR031A08MAB830000G**
 (Código)
 Description **3" Fig. 5341 F UT WCB, API TRIM No.8 830000**
 Descripción **CAST STEEL SWING CHECK VALVE 150 CLASS**
(VALVULA RETENCIÓN TIPO COLUMPIO DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	NA	315	NA
PNEUMATIC (PSI) (NEUMATICA)			NA	NA

MECHANICAL TEST (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)					
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
													KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG	
BODY CUERPO	H2716	ASTM A-216/WCB	0.205	0.810	0.033	0.024	0.365	0.037	0.058	0.009	0.038	0.001	77.14	43.65	33	55	162	
Normalized (Normalizado a) 920 °C			Temper to (Temple a) 650 °C										Air Cooled. (Enfriado en aire.)					
COVER TAPA	H2819	ASTM A-216/WCB	0.238	0.874	0.026	0.027	0.423	0.036	0.065	0.009	0.059	0.001	78.01	42.20	41	63	165	
Normalized (Normalizado a) 920 °C			Temper to (Temple a) 650 °C										Air Cooled. (Enfriado en aire.)					
WEDGE DISCO	H2718	ASTM A-216/WCB	0.184	0.859	0.024	0.027	0.386	0.042	0.040	0.011	0.069	0.001	87.29	46.11	36	42	157	
Normalized (Normalizado a) 920 °C			Temper to (Temple a) 650 °C										Air Cooled. (Enfriado en aire.)					

CERTIFICADO POR:
ASEGURAMIENTO DE

CERTIFIED BY:
QUALITY ASSURANCE

Yolanda Ponciano