



WALWORTH

Since 1842

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(Numero) Number

V128C7016

(Fecha) Date

28/02/2014

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC043A08MAB830000G
(Código)
Description 4" Fig. 5232 F UT WCB, API TRIM No.8 830000
Descripción CAST STEEL GATE VALVE 600 CLASS
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 600)
VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2225	2225	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TEST (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI	KPSI	%	%	AVG
														CVN@	1ST	2ND	3RD	
BODY CUERPO	H3973	ASTM A-216/WCB	0.229	0.801	0.025	0.018	0.445	0.032	0.056	0.016	0.027	0.001		82.07	42.34	31	61	150
			Normalized (Normalizado a) 900 °C															
			Temper to (Temple a) 650 °C															
			Air Cooled. (Enfriado en aire.)															
BONNET BONETE	H3475	ASTM A-216/WCB	0.226	0.666	0.023	0.024	0.370	0.038	0.050	0.020	0.042	0.001		83.38	44.23	41	44	160
			Normalized (Normalizado a) 920 °C															
			Temper to (Temple a) 650 °C															
			Air Cooled. (Enfriado en aire.)															
WEDGE DISCO	H3136	ASTM A-216/WCB	0.232	0.738	0.029	0.023	0.432	0.038	0.067	0.017	0.038	0.001		75.40	42.78	44	43	164
			Normalized (Normalizado a) 930 °C															
			Temper to (Temple a) 650 °C															
			Air Cooled. (Enfriado en aire.)															

CERTIFICADO POR:
ASEGURAMIENTO DE

CERTIFIED BY :
QUALITY ASSURANCE

Yolanda Ponciano