



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600
 Teléfono: (52 55) 5899 1700 Fax: (52 55) 5876 0156
 E-Mail: info@walworth.com.mx Web: www.walworthvalves.com

(Numero) Number
 (Fecha) Date

V122C3458
 06/09/2013

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC041A08MAB830000M
 (Código)
 Description 4" Fig. 5202 F UT WCB, API TRIM No.8 830000
 Descripción CAST STEEL GATE VALVE 150 CLASS
 (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)
 VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TEST (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI	KPSI	%	%	BHN
														CVN@	1ST	2ND	3RD	AVG
BODY CUERPO	HC2046	ASTM A-216/WCB	0.210	0.820	0.020	0.012	0.420	0.016	0.071	0.023	0.011	0.003		73.95	45.68	30	50	151
			Normalized (Normalizado a) 930 °C										Temper to (Temple a) 650 °C					
			Air Cooled. (Enfriado en aire.)															
BONNET BONETE	WH39014	ASTM A-216/WCB	0.210	0.910	0.003	0.010	0.430	0.026	0.041	0.004	0.035	0.003		85.12	57.28	29	54	168
			Normalized (Normalizado a) 930 °C										Temper to (Temple a) 650 °C					
			Air Cooled. (Enfriado en aire.)															
WEDGE DISCO	HC1762	ASTM A-216/WCB	0.210	0.880	0.020	0.016	0.370	0.018	0.042	0.028	0.024	0.003		75.40	47.85	27	48	156
			Normalized (Normalizado a) 930 °C										Temper to (Temple a) 650 °C					
			Air Cooled. (Enfriado en aire.)															

FAC10-21 REV **3*

CERTIFICADO POR:
 ASEGURAMIENTO DE

CERTIFIED BY :
 QUALITY ASSURANCE

Yolanda Ponciano