

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|-----------------------------------------------------|-------------|-----------------------------------------------------------------------------------|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

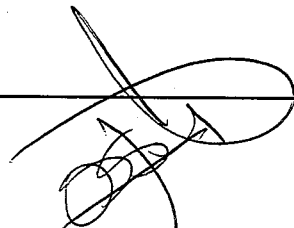
Part No. CBWU2404B201MAB0001670
 (Código)
Description 24" Fig. 8923-W RTJ T1 WCB, API TRIM N/A 000167
 Descripción **STEEL BALL VALVE 900 CLASS**
(VALVULA ESFERA DE ACERO CLASE 900)

(VALVULA SUMINISTRADA PARA SERVICIO NACE MR0175/ISO 15156 Y CUMPLE CON PRUEBA DE FUEGO API 6FA/ API 607)

| PRESSURE TEST (PRUEBAS DE PRESION) | SHELL (CASCO) | BACK (SEAT) | SIDE (LADO) | |
|---------------------------------------|------------------|----------------|-------------|------|
| | | | 1 | 2 |
| HYDROSTATIC (PSI) (HIDROSTATICA) | 3350 | N A | 2445 | 2445 |
| PNEUMATIC (PSI) (NEUMATICA) | | | N A | N A |

MECHANICAL TESTS (PROP. MECANICAS)

| CHEMICAL COMPOSITION (%) | | | COMPOSICIÓN QUIMICA (%) | | | | | | | | | | MECHANICAL TESTS (PROP. MECANICAS) | | | | | |
|--------------------------|----------------------|--------------------|--------------------------------------|-------|-------|-----------------------------|-------|-------|------------------------------------|-------|-------|-------|------------------------------------|--------------|-------------|----------|----------|-----|
| ITEM (PARTE) | HEAT No. (COLADA) | MATERIAL (ASTM) | C | Mn | P | S | Si | Ni | Cr | Mo | Cu | V | Cb | TENS | YIELD | ELG | RED | BHN |
| | | | | | | | | | | | | | | KPSI CVN@ | KPSI 1ST | % 2ND | % 3RD | AVG |
| BALL BOLA | 1103894B | ASTM A-105N | 0.210 | 0.820 | 0.020 | 0.008 | 0.260 | 0.010 | 0.020 | 0.003 | 0.020 | 0.002 | | 79.03 | 44.23 | 34 | 40 | 164 |
| BODY CUERPO | CT021205. | ASTM A-216/WCB | 0.220 | 0.890 | 0.020 | 0.017 | 0.210 | 0.090 | 0.140 | 0.070 | 0.170 | 0.020 | | 81.35 | 45.24 | 32 | 58 | 159 |
| END1 EXTREMO1 | CT021205. | ASTM A-216/WCB | Normalized to (Normalizado a) 930 °C | | | Temper to (Temple a) 650 °C | | | Cooled in air. (Enfriado en aire.) | | | | 81.35 | 45.24 | 32 | 58 | 159 | |
| END2 EXTREMO2 | CT021205. | ASTM A-216/WCB | Normalized to (Normalizado a) 930 °C | | | Temper to (Temple a) 650 °C | | | Cooled in air. (Enfriado en aire.) | | | | 81.35 | 45.24 | 32 | 58 | 159 | |



Jessica García