

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRUBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. CBWU2004B201MAB0001670
 (Código)
Description 20" Fig. 8923-W RTJ T1 WCB, API TRIM N/A 000167
 Descripción **STEEL BALL VALVE 900 CLASS**
(VALVULA ESFERA DE ACERO CLASE 900)

(VALVULA SUMINISTRADA PARA SERVICIO NACE MR0175/ISO 15156 Y CUMPLE CON PRUEBA DE FUEGO API 6FA/ API 607)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	3350	N A	2445	2445
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)			COMPOSICIÓN QUIMICA (%)										MECHANICAL TESTS (PROP. MECANICAS)					
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BALL BOLA	1103894B	ASTM A-105N	0.210	0.820	0.020	0.008	0.260	0.010	0.020	0.003	0.020	0.002		79.03	44.23	34	40	164
BODY CUERPO	CT021205.	ASTM A-216/WCB	0.220	0.890	0.020	0.017	0.210	0.090	0.140	0.070	0.170	0.020		81.35	45.24	32	58	159
END1 EXTREMO1	CT021205.	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)				81.35	45.24	32	58	159	
END2 EXTREMO2	CT021205.	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)				81.35	45.24	32	58	159	


 CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY :
 QUALITY ASSURANCE

Jessica García