WALWORTH® Since 1842

Industrial de Valvulas, S.A. de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number V11FC6428
(Fecha) Date 26/11/2012

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

Part No. (Código) **AC041A08MAB830000F**

Description Descripción **4" Fig. 5202 F UT WCB, API TRIM No.8 830000**

CAST STEEL GATE VALVE 150 CLASS
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO) 1	SIDE (LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI	YIELD KPSI	ELG %	RED %	BHN
														CVN@	1ST	2ND	3RD	AVG
BODY CUERPO	N1805	ASTM A-216/WCB	0.217	0.721	0.018	0.020	0.416	0.030	0.150	0.150	0.040	0.021		74.68	45.68	25	41	180
			Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C				Air Cooled. (Enfriado en aire.)							
BONNET BONETE	N1836	ASTM A-216/WCB	0.227	0.714	0.020	0.021	0.428	0.073	0.168	0.117	0.022	0.011		73.95	44.23	25	41	168
			Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C				Air Cooled. (Enfriado en aire.)							
WEDGE DISCO	349	ASTM A-216/WCB	0.192	0.830	0.036	0.015	0.390	0.039	0.039	0.028	0.078	0.002		76.13	50.03	28	47	167
			Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C				Air Cooled. (Enfriado en aire.)							

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
QUALITY ASSURANCE

Jessica García