

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

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| API 598 - VALVE INSPECTION AND TESTING
API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61 - PRESSURE TESTING OF STEEL VALVES | API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
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Part No. AC041A08MAB830000F
 (Código) **4" Fig. 5202 F UT WCB, API TRIM No.8 830000**

Description CAST STEEL GATE VALVE 150 CLASS
 (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))


PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)					
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	N1709	ASTM A-216/WCB	0.205	0.685	0.019	0.020	0.406	0.033	0.150	0.133	0.018	0.023		74.68	44.23	25	43	149
BONNET BONETE	N1719	ASTM A-216/WCB	Normalized (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)				73.23	44.23	28	41	160	
WEDGE DISCO	349	ASTM A-216/WCB	0.220	0.691	0.020	0.022	0.412	0.038	0.114	0.120	0.020	0.025		76.13	50.03	28	47	167
			Normalized (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)									
			0.192	0.830	0.036	0.015	0.390	0.039	0.039	0.028	0.078	0.002						
			Normalized (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)									

 CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY :
 QUALITY ASSURANCE



Jessica García