

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

**Part No. AC031A08MAB83000AF**  
 (Código)  
**Description 3" Fig. 5202 F UT WCB, API TRIM No.8 83000A**  
 Descripción **CAST STEEL GATE VALVE 150 CLASS**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

(VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%)

### COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS	YIELD	ELG	RED	BHN	
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	N1708	ASTM A-216/WCB	0.213	0.713	0.021	0.021	0.418	0.038	0.143	0.153	0.052	0.020		74.68	43.50	25	39	165
BONNET BONETE	N1838	ASTM A-216/WCB	Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)			72.21	36.54	22	36	156	
WEDGE DISCO	347	ASTM A-216/WCB	0.210	0.710	0.020	0.028	0.360	0.039	0.040	0.007	0.027	0.002		72.50	42.05	29	56	141
			Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)								
			0.230	0.910	0.038	0.022	0.460	0.019	0.026	0.001	0.024	0.000						
										Air Cooled. (Enfriado en aire.)								

 CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY:  
 QUALITY ASSURANCE

  
**Jessica García**