

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
 API 599 - METAL PLUG VALVES- FLANGED, THREADED AND WELDING
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES- GATE, PLUG, BALL AND CHECK
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 API 602 - COMPACT STEEL GATE VALVES- FLANGED, THREADED, WELDING AND EXTENDED- BODY ENDS

Part No. AC042A08MAB83000TF
 (Código) **4" Fig. 5206 F UT WCB, API TRIM No.8 83000T**
Description **CAST STEEL GATE VALVE 300 CLASS**
 Descripción **(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 300)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.)
 (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)					
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BODY CUERPO	N110114	ASTM A-216/WCB	0.236	0.795	0.038	0.013	0.384	0.031	0.022	0.046	0.034	0.018		75.40	42.78	27	39	172
BONNET BONETE	N110115	ASTM A-216/WCB	Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)				76.13	42.78	22	45	157
WEDGE DISCO	349	ASTM A-216/WCB	0.192	0.830	0.036	0.015	0.390	0.039	0.039	0.028	0.078	0.002		76.13	50.03	28	47	167
			Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)								

FAC10-21 REV '3'

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE


 Jessica Garcia