



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico, C.P. 54600

(Numero) Number
 (Fecha) Date

V11EC1639
 25/10/2011

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN12254 TYPE 3-1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION.
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICION.)

API 598
 API 599
 ANSI B16-10
 ANSI B16-34
 MSS-SP61

- VALVE INSPECTION AND TESTING
 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
 - VALVES - FLANGED, THREADED AND WELDING ENDS
 - PRESSURE TESTING OF STEEL VALVES

API 6D
 API 600
 ANSI B16-11
 API 602

- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC081A08MAB830000+**
 (Codigo)
 Description **8" Fig. 5202 F UT WCB, API TRIM No.8 830000**
 Descripción **CAST STEEL GATE VALVE 150 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											TENS	YIELD	ELG	RED	BHN	
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG	
BODY	HC0609.	ASTM A-216/WCB	0.190	0.870	0.020	0.010	0.400	0.016	0.046	0.027	0.012	0.001							
CUERPO			Normalized to (Normalizado a) 930 °C											75.40	44.95	29	52	151	
BONNET	HC0603.	ASTM A-216/WCB	0.190	0.830	0.023	0.011	0.390	0.016	0.031	0.021	0.011	0.001							
BONNET			Normalized to (Normalizado a) 930 °C											75.40	47.85	31	54	150	
WEDGE	HC0576	ASTM A-216/WCB	0.190	0.900	0.021	0.009	0.480	0.019	0.056	0.026	0.012	0.001							
DISCO			Normalized to (Normalizado a) 930 °C											76.85	48.58	32	56	154	
			Temper to (Temple a) 650 °C																
			Cooled in air. (Enfriado en aire.)																

FAC10-21 REV *3*

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE

Yolanda Ponciano