

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

**Part No. AC041A08MAA8300000**
**Description (Código) 4" Fig. 5202 F UT WCB, API TRIM No.8 830000**
**Description CAST STEEL GATE VALVE 150 CLASS (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**
**VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))**

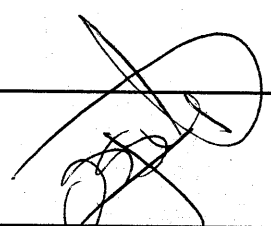
PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

**MECHANICAL TESTS (PROP. MECANICAS)**
**CHEMICAL COMPOSITION (%)**
**COMPOSICIÓN QUIMICA (%)**
**TENS YIELD ELG RED BHN**

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG		
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb							
BODY CUERPO	WH23853	ASTM A-216/WCB	0.198	0.928	0.027	0.014	0.509	0.005	0.035	0.007	0.032	0.002								
BONNET BONETE	XS320	ASTM A-216/WCB	Normalized to (Normalizado a) 930 Temper to (Temple a) 650 Cooled in air. (Enfriado en aire.)											86.86	52.06	32	48	178		
WEDGE DISCO	WH81269	ASTM A-217/CA15	0.220	0.560	0.020	0.018	0.240	0.060	0.051	0.070										
			Normalized to (Normalizado a) 930 Temper to (Temple a) 650 Cooled in air. (Enfriado en aire.)											72.93	43.64	25	38	173		
			0.128	0.807	0.005	0.028	0.426	0.089	13.180	0.001	0.016	0.013								
			Normalized a (Normalized to) 970 Temple a (Temper to) 630 Enfriado en aire. (Cooled in air.)											99.18	74.38	29	43	300		

 CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY:  
 QUALITY ASSURANCE

  
**Jessica Garcia**