

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING
API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D
API 600
ANSI B16-11
API 602

- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC041A08MAA8300000**
(Código) **4" Fig. 5202 F UT WCB, API TRIM No.8 830000**
Description

Descripción **CAST STEEL GATE VALVE 150 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

		CHEMICAL COMPOSITION (%)											COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN	
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG					
BODY CUERPO	WH22545	ASTM A-216/WCB	0.192	0.895	0.021	0.014	0.438	0.018	0.046	0.005	0.037	0.001		79.75	41.18	34	46	150					
			Normalized to (Normalizado a) 920											Temper to (Temple a) 650					Cooled in air. (Enfriado en aire.)				
BONNET BONETE	WH23526	ASTM A-216/WCB	0.202	0.950	0.027	0.023	0.417	0.008	0.013	0.015	0.033	0.003		86.28	45.82	33	48	152					
			Normalized to (Normalizado a) 930											Temper to (Temple a) 650					Enfriado en aire. (Cooled in air.)				
WEDGE DISCO	D2282	ASTM A-217/CA15	0.130	0.760	0.022	0.016	0.970	0.620	12.440	0.022	0.090	0.001		100.63	70.32	26	45	270					
			Normalized a (Normalizado to) 970											Temple a (Temper to) 630					Enfriado en aire. (Cooled in air.)				

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE


Jessica García