



Industrial de Valvulas, S.A. de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V11C5065  
 27/08/2012

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

Part No. **AC101A08MAB830000M**  
 (Código)  
 Description **10" Fig. 5202 F UT WCB, API TRIM No.8 830000**  
 Descripción **CAST STEEL GATE VALVE 150 CLASS**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

**MECHANICAL TESTS** (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)			COMPOSICIÓN QUIMICA (%)										MECHANICAL TESTS						
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG %	RED %	BHN 3RD AVG	
BODY CUERPO	WH36637	ASTM A-216/WCB	0.210	0.959	0.025	0.014	0.408	0.049	0.039	0.016	0.045	0.009		84.54	55.54	29	49	163	
BONNET BONETE	WH37164	ASTM A-216/WCB	Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)				84.54	50.90	29	58	161	
WEDGE DISCO	WH37878	ASTM A-216/WCB	0.206	0.862	0.024	0.012	0.400	0.050	0.023	0.001	0.032	0.004		80.33	51.48	29	55	163	
			Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)									
			0.207	0.957	0.021	0.011	0.431	0.019	0.022	0.001	0.031	0.006							
			Normalized (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Air Cooled. (Enfriado en aire.)									

FAC10-21 REV "3"

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :  
 QUALITY ASSURANCE

Yolanda Ponciano