



WALWORTH

Since 1842

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(Numero) Number

V11C4968

(Fecha) Date

05/02/2014

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC122A08MAB830000M**
(Código)
Description **12" Fig. 5206 F UT WCB, API TRIM No.8 830000**
Descripción **CAST STEEL GATE VALVE 300 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 300)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TEST (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD
BODY CUERPO	39910	ASTM A-216/WCB	0.240	1.000	0.013	0.009	0.510	0.010	0.030	0.001	0.000	0.000	80.65	43.46	29	48	170
			Normalized (Normalizado a) 930 °C										Air Cooled. (Enfriado en aire.)				
BONNET BONETE	39884	ASTM A-216/WCB	0.230	1.000	0.018	0.013	0.550	0.050	0.110	0.004	0.000	0.000	81.80	42.01	30	49	163
			Normalized (Normalizado a) 930 °C										Air Cooled. (Enfriado en aire.)				
WEDGE DISCO	39882	ASTM A-216/WCB	0.230	0.990	0.014	0.009	0.560	0.050	0.014	0.001			80.84	42.50	29	48	170
			Normalized (Normalizado a) 930 °C										Temper to (Temple a) 650 °C				
													Air Cooled. (Enfriado en aire.)				

FACIO-21 REV *3*

CERTIFICADO POR:
ASEGURAMIENTO DE

CERTIFIED BY:
QUALITY ASSURANCE

Yolanda Ponciano