

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598
API 599
ANSI B16-10
ANSI B16-34
MSS-SP61

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES

API 6D
API 600
ANSI B16-11
API 602

- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC031A08MAB830000M**
(Código)
Description **3" Fig. 5202 F UT WCB, API TRIM No.8 830000**
Descripción **CAST STEEL GATE VALVE 150 CLASS**

(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUÍMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	WH35028	ASTM A-216/WCB	0.214	0.980	0.037	0.017	0.425	0.019	0.053	0.001	0.027	0.008		74.68	42.78	24	46	168
BONNET BONETE	WH34822	ASTM A-216/WCB	Normalizated to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C		Cooled in air. (Enfriado en aire.)				75.26	44.81	28	49	165	
WEDGE DISCO	WH34944	ASTM A-216/WCB	0.215	0.983	0.028	0.018	0.488	0.272	0.062	0.001	0.038	0.004		74.82	45.82	26	53	162
			Normalizated to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C		Cooled in air. (Enfriado en aire.)									

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE


Jessica Garcia