



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El-Trebol
 Tepetzotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V11C11062
 15/06/2011

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC041A08MAA8300000**

(Código) **4" Fig. 5202 F UT WCB, API TRIM No.8 830000**

Description **CAST STEEL GATE VALVE 150 CLASS**
 Descripción **(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	WH20679	ASTM A-216/WCB	0.196	0.960	0.024	0.019	0.450	0.047	0.042	0.015	0.005	0.001		75.40	44.37	32	56	157
BONNET BONETE	WH17512	ASTM A-216/WCB	Normalized to (Normalizado a) 930				Temper to (Temple a) 650				Cooled in air. (Enfriado en aire.)							
			0.189	0.944	0.021	0.009	0.543	0.049	0.071	0.020	0.013	0.001		76.70	48.72	29	49	158
WEDGE DISCO	D2413	ASTM A-217/CA15	Normalized to (Normalizado a) 930				Temper to (Temple a) 650				Cooled in air. (Enfriado en aire.)							
			0.110	0.740	0.023	0.011	0.890	0.650	12.500	0.028	0.051	0.002		99.62	70.18	27	44	271
			Normalizado a (Normalizated to) 970				Temple a (Temper to) 630				Enfriado en aire. (Cooled in air.)							

FAC10-21 REV "3"

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE


 Jessica Garcia