

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|--|--|---|--|
| API 598
API 599
ANSI B16-10
ANSI B16-34
MSS-SP61 | - VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES | API 6D
API 600
ANSI B16-11
API 602 | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
|--|--|---|--|

Part No. AC041A08MAA8300000

(Código)

4" Fig. 5202 F UT WCB, API TRIM No.8 830000

Description

**CAST STEEL GATE VALVE 150 CLASS
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	WH22514	ASTM A-216/WCB	0.193	0.960	0.019	0.013	0.472	0.019	0.044	0.007	0.049	0.001		80.62	45.38	35	43	154
BONNET BONETE	WH14871	ASTM A-216/WCB	0.194	0.979	0.024	0.014	0.520	0.043	0.041	0.016	0.049	0.001	0.374	71.48	48.14	28	47	154
WEDGE DISCO	WH81618	ASTM A-217/CA15	0.135	0.576	0.025	0.024	0.684	0.107	12.670	0.028	0.021	0.026		99.76	70.90	24	45	300
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650				Enfriado en aire. (Cooled in air.)							
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650				Cooled in air. (Enfriado en aire.)							
			Normalized to (Normalizado a) 970				Temple a (Temper to) 630				Enfriado en aire. (Cooled in air.)							