

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRÓBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MÁS DE LOS SIGUIENTES ESTÁNDARES ÚLTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AC041A08MAB830000M
 (Código)
Description 4" Fig. 5202 F UT WCB, API TRIM No.8 830000
 Descripción CAST STEEL GATE VALVE 150 CLASS
 (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

VALVE MANUFACTURED TO MEET LOW FUGITIVE EMISSION (50 PPM'S MAX) & NACE SERVICE MR-01-75 (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS 50 PPM'S MAX.) Y PARA SERVICIO NACE MR-01-75)

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)												COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG			
BODY CUERPO	WH36653	ASTM A-216/WCB	0.210	0.937	0.026	0.014	0.395	0.013	0.032	0.001	0.027	0.005		82.22	49.01	29	54	162			
Normalized to (Normalizado a) 930 °C						Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)												
BONNET BONETE	WH36807	ASTM A-216/WCB	0.207	0.949	0.026	0.012	0.429	0.058	0.035	0.001	0.041	0.006		81.64	56.70	29	54	171			
Normalized to (Normalizado a) 930 °C						Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)												
WEDGE DISCO	D2800	ASTM A-217/CA15	0.120	0.800	0.030	0.019	0.920	0.750	12.650	0.017	0.038	0.002		98.16	70.18	26	47	231			
Normalized a (Normalizado to) 955 °C						Temple a (Temper to) 630 °C			Enfriado en aire. (Cooled in air.)												

 CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY :
 QUALITY ASSURANCE



YOLANDA PONCIANO