

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES

API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC041A08MAB830000M**
 (Código)
 Description **4" Fig. 5202 F UT WCB, API TRIM No.8 830000**
 Descripción **CAST STEEL GATE VALVE 150 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE MANUFACTURED TO MEET LOW FUGITIVE EMISSION (50 PPM'S MAX) & NACE SERVICE MR-01-75 (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS 50 PPM'S MAX.) Y PARA SERVICIO NACE MR-01-75)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)			COMPOSICIÓN QUIMICA (%)										MECHANICAL TESTS						
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN	
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG	
BODY	WH27725	ASTM A-216/WCB	0.189	0.915	0.033	0.018	0.490	0.007	0.030	0.020	0.018	0.004		74.24	42.49	25	49	157	
CUERPO			Normalized to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)									
BONNET	WH36807	ASTM A-216/WCB	0.207	0.949	0.026	0.012	0.429	0.058	0.035	0.001	0.041	0.006		81.64	56.70	29	54	171	
BONETE			Normalized to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)									
WEDGE	WH36495	ASTM A-216/WCB	0.204	0.986	0.027	0.018	0.457	0.022	0.023	0.001	0.027	0.007		85.70	51.48	30	57	157	
DISCO			Normalized to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C			Cooled in air. (Enfriado en aire.)									

 CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY :
 QUALITY ASSURANCE



YOLANDA PONCIANO