

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICION.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AR122A08MAA8300000
(Código)
Description 12" Fig. 5344 F UT WCB, API TRIM No.8 8300000
Description **CAST STEEL SWING CHECK VALVE 300 PSI**
(VALVULA RETENCIÓN TIPO COLUMPIO DE ACERO FUNDIDO 300 PSI)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	N A	815	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD
BODY CUERPO	WH61348	ASTM A-216/WCB	0.198	0.951	0.029	0.014	0.505	0.032	0.042	0.022	0.026	0.006	74.96	44.37	28	47	162
COVER TAPA	WH61577	ASTM A-216/WCB	0.213	0.882	0.029	0.017	0.454	0.051	0.034	0.021	0.035	0.008	74.38	45.96	26	47	169
WEDGE DISCO	WH81528	ASTM A-217/CA15	0.147	0.665	0.031	0.017	0.613	0.092	12.820	0.061	0.018	0.001	99.91	71.78	24	44	292

Normalized to (Normalizado a) 930 °C Temper to (Temple a) 650 °C Cooled in air.(Cooled in air. (Enfrí
Normalizado a (Normalized to) 970 °C Temple a (Temper to) 630 °C Enfriado en aire.(Enfriado en aire. (C)

PLEASA ANAHUAC Y CIAS. S.A. DE C.V.
CONTROL DE CALIDAD
FECHA 14/Ene 2010
CE000081
FIRMA Enrique Ruiz


JESSICA GARCÍA