



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number V10R4567
 (Fecha) Date 26/02/2010

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AR031A12MAA7900000
 (Código) **3" Fig. 5341 F 3HF WCB, API TRIM No.12 7900000**
Description CAST STEEL SWING CHECK VALVE 150 CLASS
Descripción (VALVULA RETENCIÓN TIPO COLUMPIO DE ACERO FUNDIDO CLASE 150)

MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMENTS AND LOW FUGITIVE EMISSIONS CONTROL
 (VALVULA SERVICIO NACE MR-01-75 *Y CONTROL DE EMISIONES FUGITIVAS 50 PPM'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	N A	315	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD
BODY CUERPO	WH31541	ASTM A-216/WCB	0.198	0.930	0.024	0.013	0.450	0.030	0.035	0.015	0.034	0.001	74.24	46.26	27	50	164
COVER TAPA	WH31647	ASTM A-216/WCB	0.215	0.950	0.027	0.016	0.471	0.036	0.039	0.014	0.034	0.001	74.97	46.40	23	49	170
WEDGE DISCO	HD3250	ASTM A-216/WCB	0.190	0.910	0.016	0.018	0.530	0.078	0.121	0.039	0.041	0.004	74.39	47.85	26	48	172

PLEASA ANAHUAC Y CIA. S.A. DE C.V.
CONTROL DE CALIDAD
 FECHA: 01 Mar 2010
 FIRMA: E. RUIZ
 E. RUIZ

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD
 CERTIFIED BY: QUALITY ASSURANCE

JESSICA GARCIA